



DRILLING FLUID REPORT

Report #	30	Date :	7-Aug-2006
Rig No	32	Spud :	8-Sep-2006
Depth	3041	to	3041 Metres

OPERATOR BEACH Petroleum LTD		CONTRACTOR ENSIGN Int'l Energy SVCs	
REPORT FOR Barry BEETSON		REPORT FOR David SHEERAN	
WELL NAME AND No GLENAIRE # 1		FIELD PEP 160	LOCATION OTWAY Basin
		STATE VICTORIA	

DRILLING ASSEMBLY		JET SIZE		CASING		MUD VOLUME (BBL)		CIRCULATION DATA				
BIT SIZE 6.00	TYPE Sec SDB036	20	20	20	13 3/8 SURFACE SET @ 997 ft 304 M	HOLE 324	PITS 378	PUMP SIZE 5 X 8.5 Inches		CIRCULATION PRESS (PSI) psi		
DRILL PIPE SIZE 3.5	TYPE 15.5 #	Length 2794 Mtrs		9 5/8 INTERMEDIATE SET @ 4107 ft 1252 M	TOTAL CIRCULATING VOL. 702		PUMP MODEL 3 x NAT 8-P80		ASSUMED EFF 97 %		BOTTOMS UP (min) min	
DRILL PIPE SIZE 3.50	TYPE HW	Length 86 Mtrs		7 PRODUCTION/ LINER Set @ 9839 ft 2999 M	IN STORAGE 110		BBL/STK@ 100% 0.0516		STK / MIN		TOTAL CIRC. TIME (min) min	
DRILL COLLAR SIZE (") 2.88	Length 161 Mtrs		MUD TYPE 5% KCI-PHPA-POLYMER				BBL/MIN		GAL / MIN		ANN VEL. (ft/min)	DP DCs

SAMPLE FROM		MUD PROPERTIES		MUD PROPERTY SPECIFICATIONS					
TIME SAMPLE TAKEN		P/Suction	P/Suction	Mud Weight	10.2	API Filtrate	6 - 8	HPHT Filtrate	NA
DEPTH (ft) - (m)	Metres		15.30	Plastic Vis	ALAP	Yield Point	8 - 15	pH	9.0 - 9.5
FLOWLINE TEMPERATURE	⁰ C / ⁰ F		3,041	KCI	>5%	PHPA	0.75 - 1.5	Sulphites	80 - 120

WEIGHT	ppg / SG	10.20	1.224	OBSERVATIONS No product used - heavy weight pill pumped used remnants of previous slug.
FUNNEL VISCOSITY (sec/qt) API @ ⁰ C		47		
PLASTIC VISCOSITY cP @ ⁵⁰ C		13		
YIELD POINT (lb/100ft ²)		9		
GEL STRENGTHS (lb/100ft ²) 10 sec/10 min		2.8		
RHEOLOGY q 600 / q 300		35	22	
RHEOLOGY q 200 / q 100		16	10	
RHEOLOGY q 6 / q 3		2	1	
FILTRATE API (cc's/30 min)		7.2		
HPHT FILTRATE (cc's/30 min) @ ⁰ F				
CAKE THICKNESS API : HPHT (32nd in)		1	--	
SOLIDS CONTENT (% by Volume)		8.5		
LIQUID CONTENT (% by Volume) OIL/WATER		91.5		
SAND CONTENT (% by Vol.)		0.10		

METHYLENE BLUE CAPACITY (ppb equiv.)		14.0		OPERATIONS SUMMARY Pump slug and POH. Wait on MWD tools. Make up bit and mud motor and MWD BHA. RIH. Test MWD. Break circulation regularly while RIH. Tag cement.
pH		11.0		
ALKALINITY MUD (Pm)		0.50		
ALKALINITY FILTRATE (Pf / Mf)		0.48	1.80	
CHLORIDE (mg/L)		113,000		
TOTAL HARDNESS AS CALCIUM (mg/L)		20		
SULPHITE (mg/L)		120		
K+ (mg/L)		76,125		
KCI (% by Wt.)		14.5		
PHPA (ppb)		0.90		

Mud Accounting (bbls)				Solids Control Equipment									
FLUID BUILT & RECEIVED		FLUID DISPOSED		SUMMARY		Type	Hrs	Cones	Hrs	FLC 514	Size	Hrs	
Premix (drill water)		Desander		INITIAL VOLUME	822	Centrifuge	DE1000			Desander			
Premix (recirc from sump)		Desilter				Degasser				Desilter			
Drill Water		Downhole	10	+ FLUID RECEIVED									
Direct Recirc Sump		Dumped		- FLUID LOST	10								
Other (eg Diesel)		Centrifuge		FLUID in STORAGE	110								
TOTAL RECEIVED		TOTAL LOST		FINAL VOLUME		Centrifuge		Overflow (ppg)	Underflow (ppg)	Output (Gal/Min.)			
		10		812					0				

Product	Price	Start	Received	Used	Close	Cost	Solids Analysis		Bit Hydraulics & Pressure Data			
							%	PPB	Jet Velocity			
							High Grav solids	1.0	14.10	Impact force		
							Total LGS	7.6	71.9	HHP		
							Bentonite equiv.	0.8	7.3	HSI		
							Drilled Solids	6.8	61.8	Bit Press Loss		
							Salt	7.2	65.4	CSG Seat Frac Press 2200 psi		
							n @ 15.30 Hrs	0.67		Equiv. Mud Wt. 13.80 ppg		
							K @ 15.30 Hrs	1.73		ECD		
										Max Pressure @ Shoe : 1842 psi		

						DAILY COST		CUMULATIVE COST			
								\$99,898.23			

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